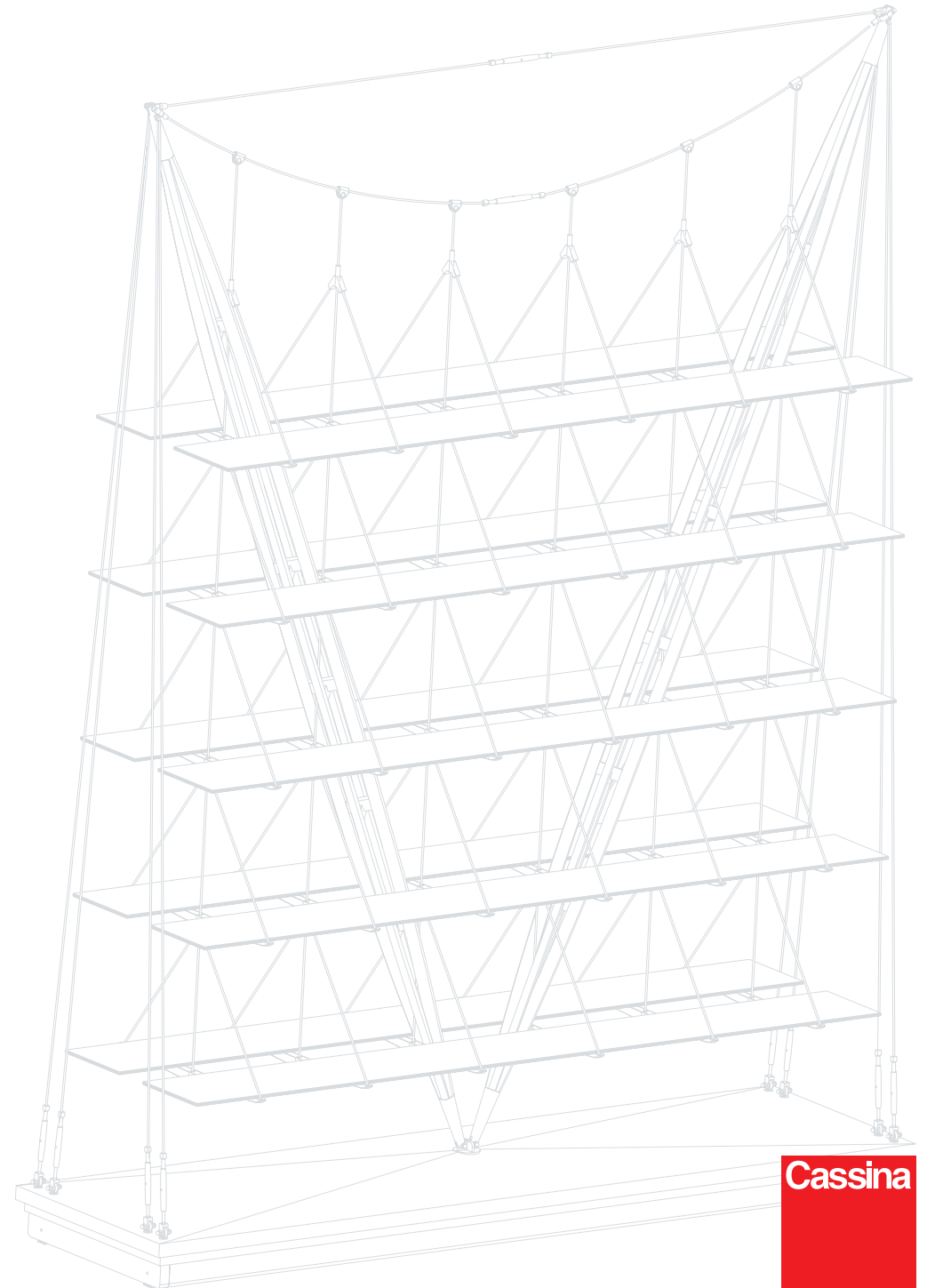


VELIEROFRANCO ALBINI

ASSEMBLY INSTRUCTIONS



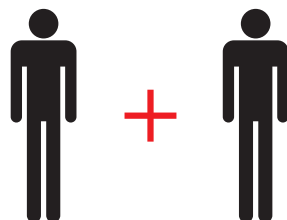
Cassina

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7	1.4 CONTENTS PACK 3
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37	9.2 MAXIMUM LOAD

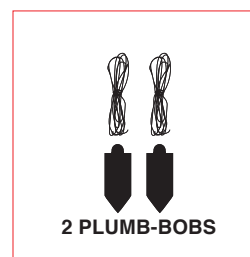
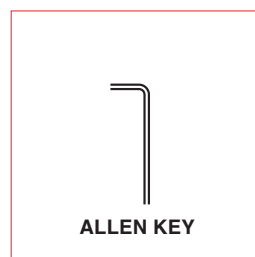
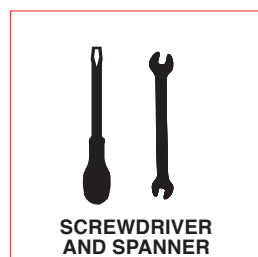
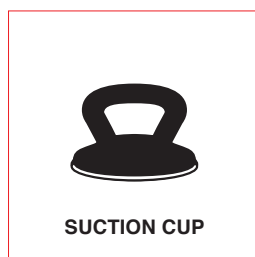
CONTENTS

PHASE1

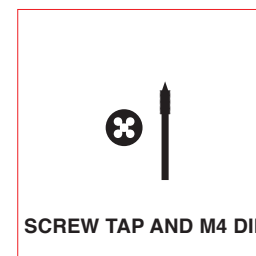
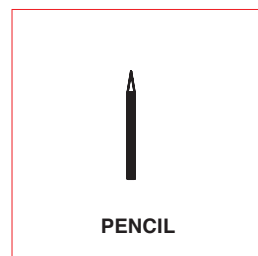
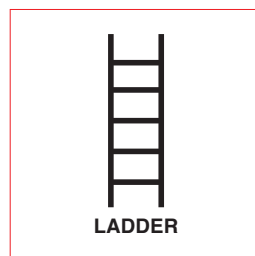
PRE-ASSEMBLY



EQUIPMENT SUPPLIED

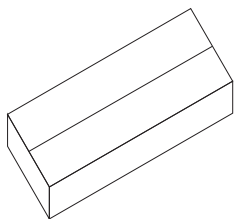


RECOMMENDED EQUIPMENT



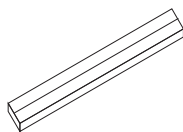
PACK 1
BASE

DIMENSIONS 212x84x32 cm
WEIGHT 100 kg



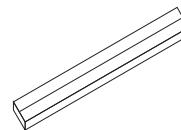
PACK 2
**DOUBLE-LAYER GLASS
SHELVES**

DIMENSIONS 191x25x9 cm
WEIGHT 30 kg



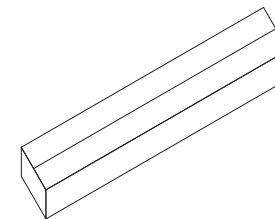
PACK 3
**DOUBLE-LAYER GLASS
SHELVES**

DIMENSIONS 191x25x9 cm
WEIGHT 30 kg



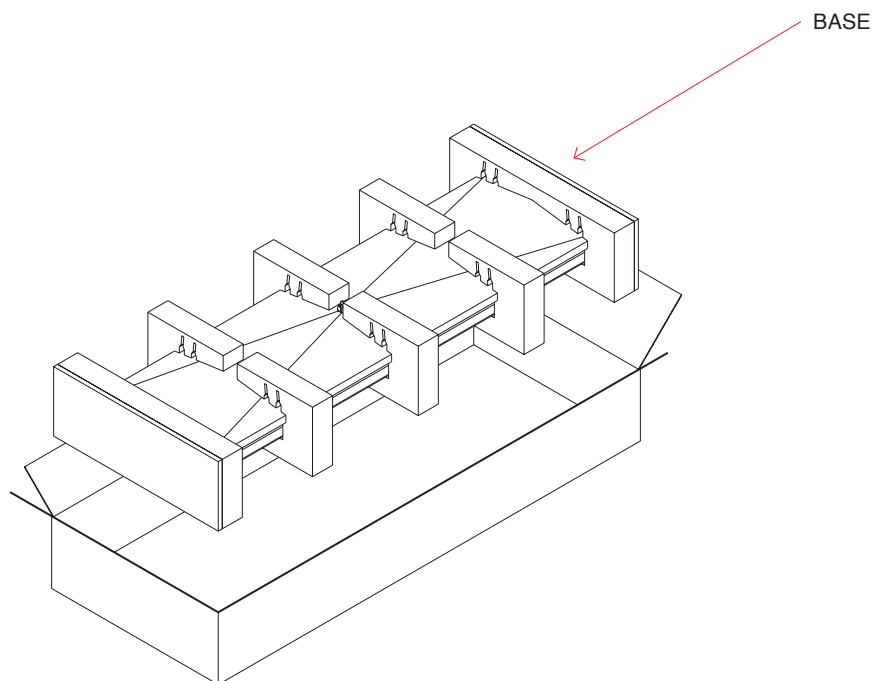
PACK 4
**PILLARS, NUTS & BOLTS,
TOOLS, INSTRUCTIONS**

DIMENSIONS 282x51x30 cm
WEIGHT 40 kg

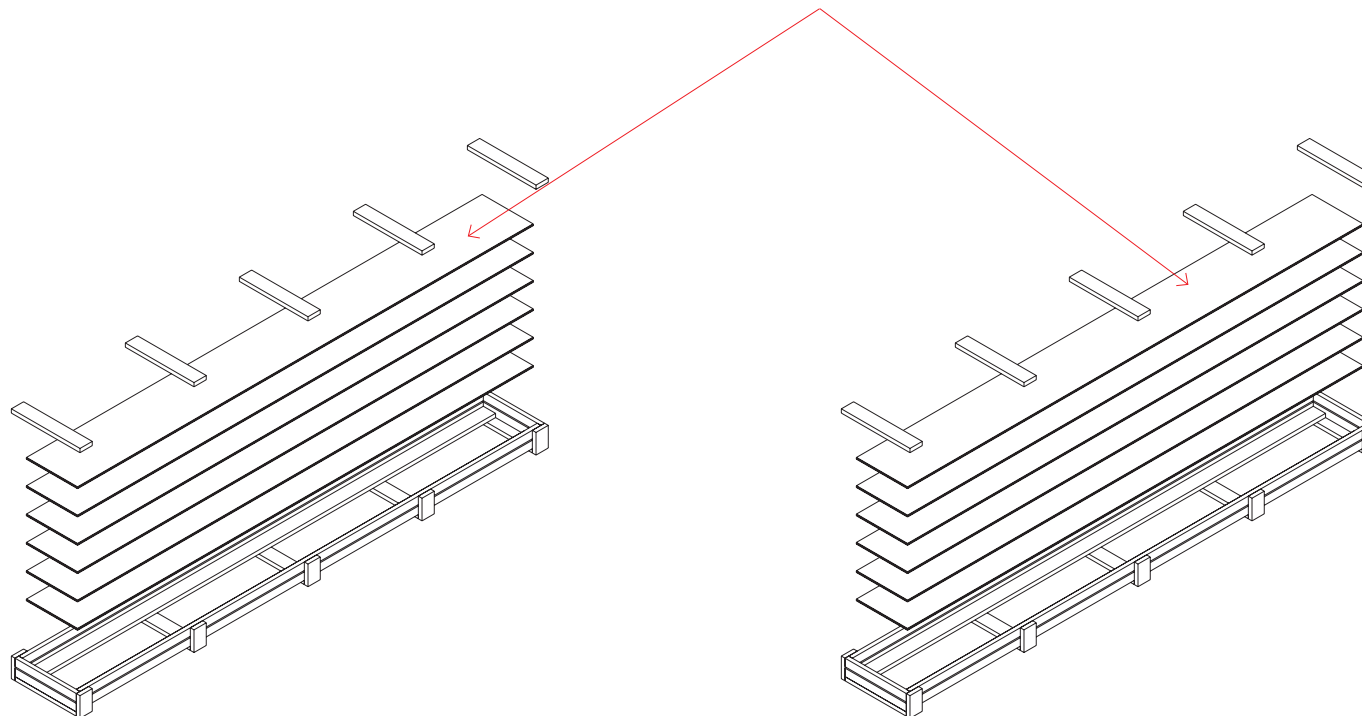


1.1 PACKAGING

PLEASE KEEP THE PACKAGING FOR ANY NEED TO REPACK



DOUBLE-LAYER GLASS SHELVES



TRAY NO. 6
LOCKING SCREWS
CENTRAL SHELF SUPPORT RODS
38 CM COMPARTMENTS
TENSION RODS

TRAY NO. 4
3-WAY SHELF SUPPORT LOCK

TRAY NO. 5 (X 3)
SHELF SUPPORT BEAM

TRAY NO. 1 (X 4)
LATERAL SHELF SUPPORT RODS
36 CM COMPARTMENTS

TRAY NO. 3
CENTRAL SHELF SUPPORT RODS
36 CM COMPARTMENTS

TRAY NO. 2
LATERAL SHELF SUPPORT RODS
38 CM COMPARTMENTS

OPEN BOX FOR PILLARS

BOX FOR OPEN CHAIN
UPPER STRUT-TENSOR

BOX FOR PILLARS AND NUTS AND
BOLTS PACKAGING

1.4 CONTENT PACK 4

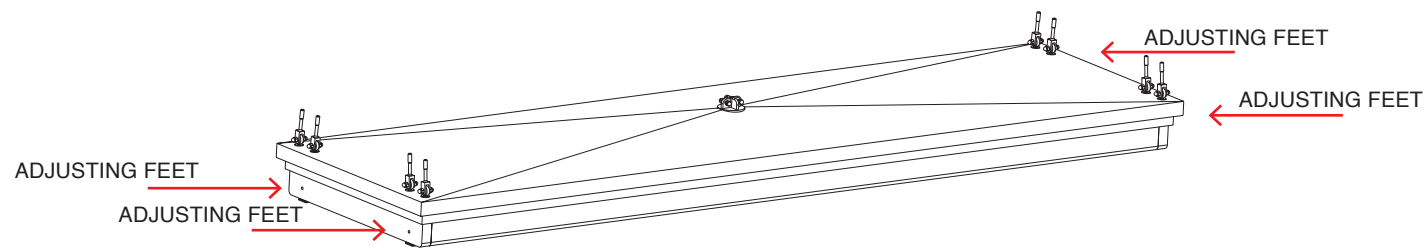
PILLARS, NUTS & BOLTS, TOOLS, INSTRUCTIONS

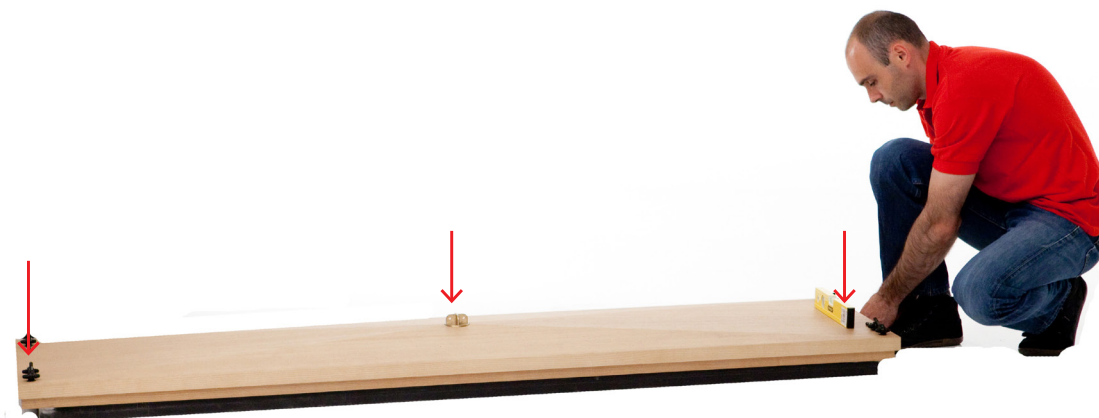
DIMENSIONS 282x51x30 cm

WEIGHT 40 kg

PHASE2

ASSEMBLING THE BASE





2.1 REMOVAL FROM PACKAGING

THE BASE IS ASSEMBLED, POSITION THE BASE IN ITS DEFINITIVE LOCATION AND CHECK TO HAVE ENOUGH SPACE, ABOUT 3x3 M AROUND, TO PLACE ON THE GROUND THE TIE RODS INDICATED ON PAGE 14

2.2 ADJUSTMENT

CHECK THE SPIRIT LEVEL IN THREE PLACES, USE THE SCREWDRIVER SUPPLIED TO ADJUST THE FEET



SCREWDRIVER



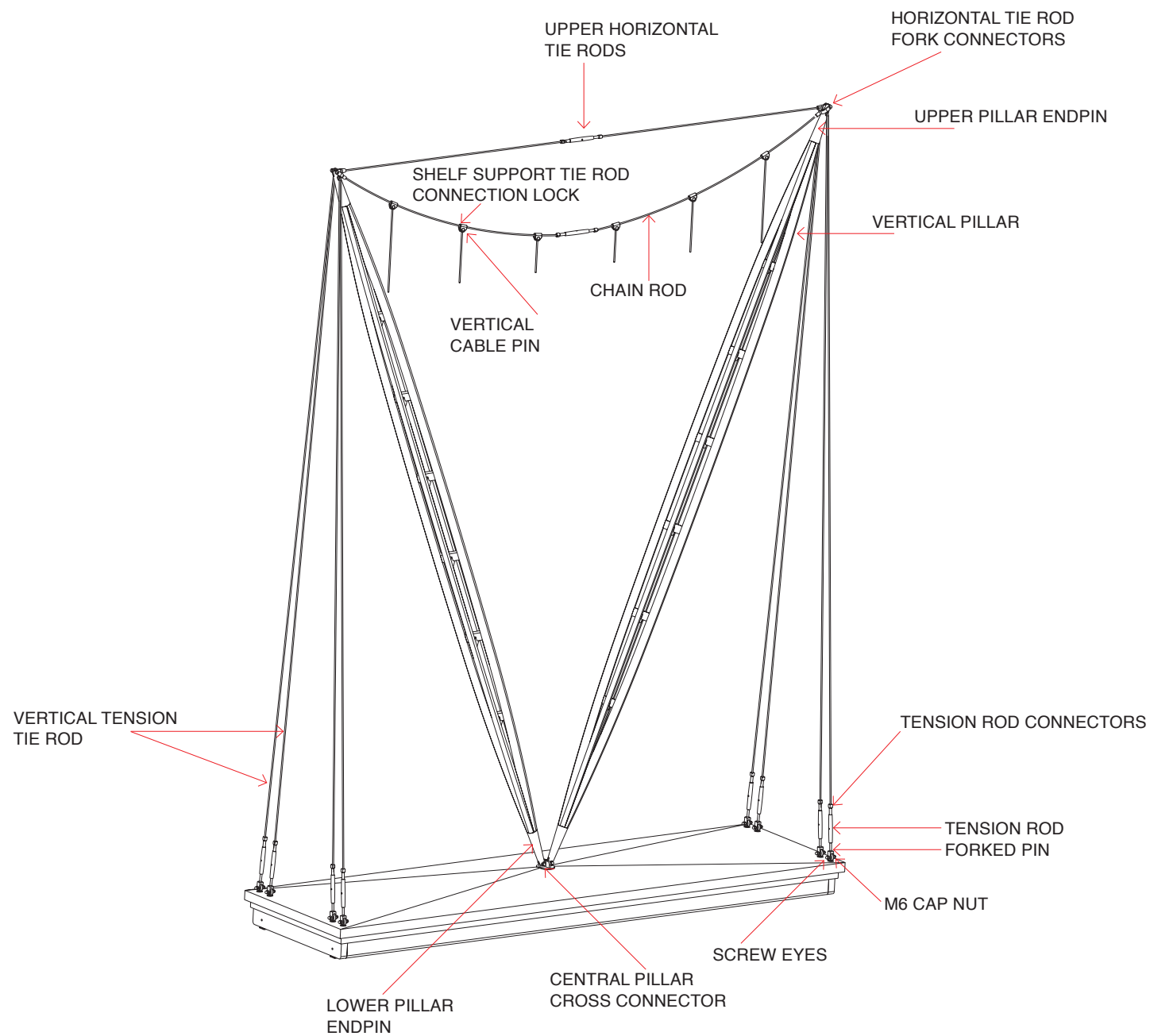
TAPE MEASURE



SPIRIT LEVEL

PHASE3

ASSEMBLING PILLARS



P. 13

3 PILLARS



LADDER



SCREWDRIVER
AND SPANNER



TAPE MEASURE



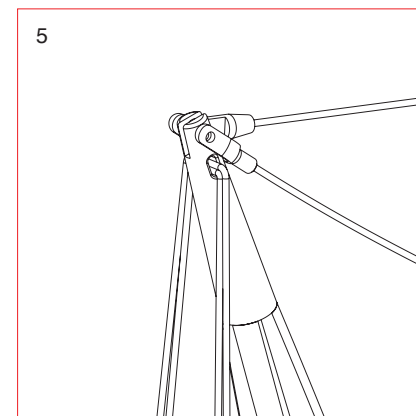
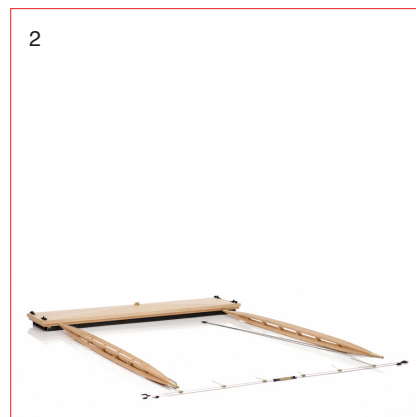
PENCIL



MASKING TAPE

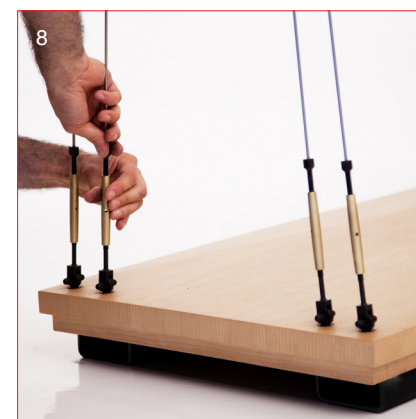
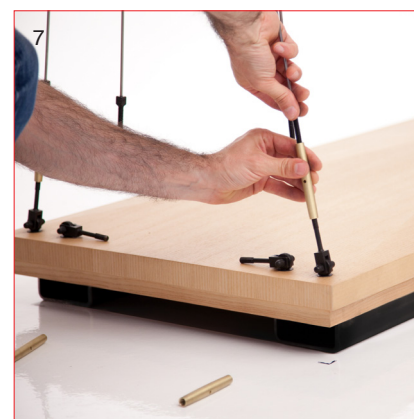
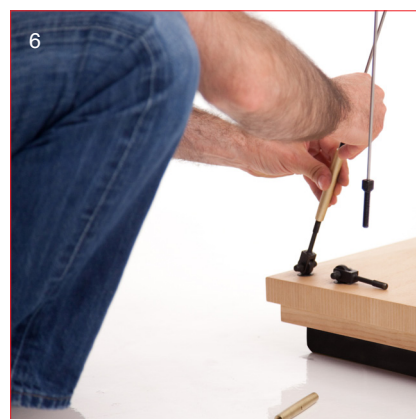
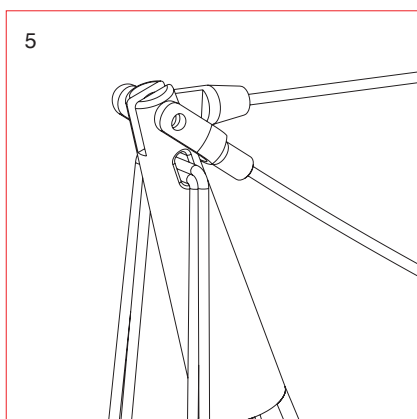
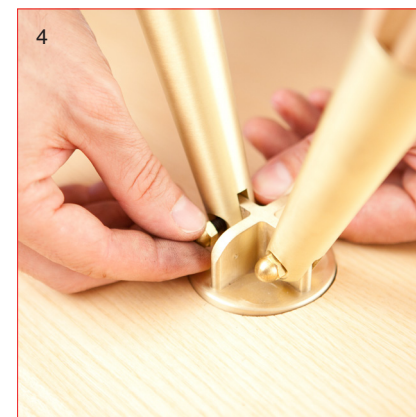
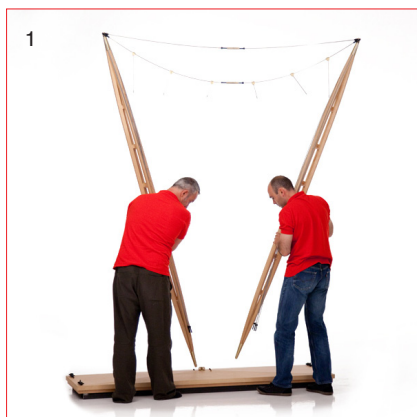


2 PLUMB-BOBS



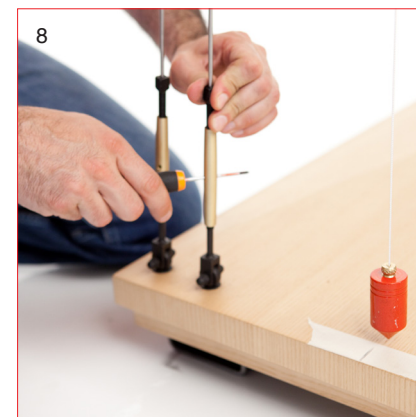
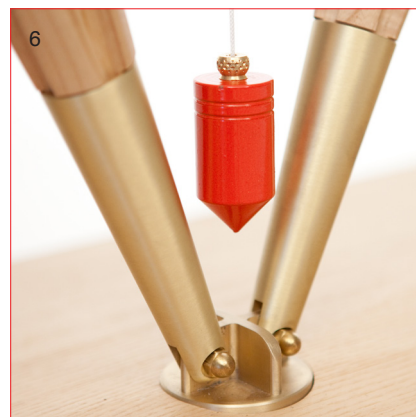
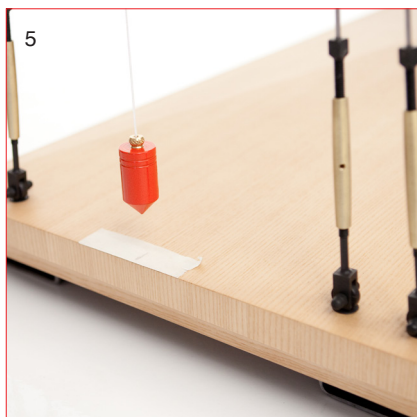
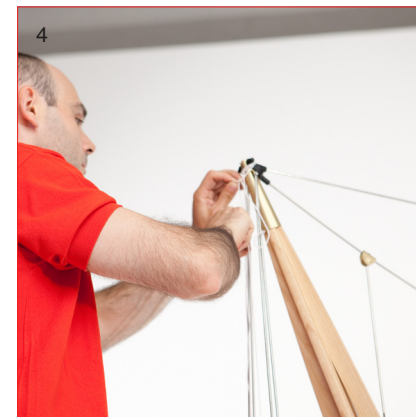
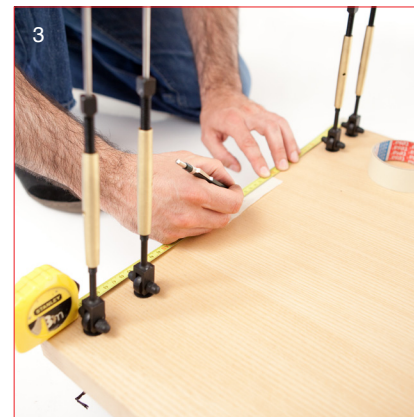
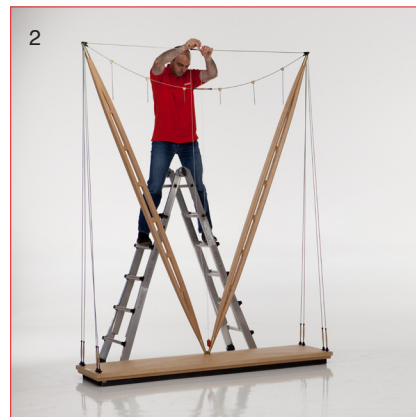
3.1 ASSEMBLING HORIZONTAL TIE ROD AND CHAIN ROD

- ARRANGE THE ITEMS AS PER THE IMAGE (1)
- ON THE UPPER ENDPIN ASSEMBLY: THE UPPER HORIZONTAL TIE ROD, THE CHAIN ROD AND THE VERTICAL TENSION TIE RODS (ARRANGE AS PER IMAGE 5)



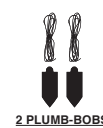
3.2 ASSEMBLING VERTICAL PILLAR ON BASE

- INSERT THE LOWER ENDPIN IN THE CENTRAL CROSS (1)
- ATTACH THE LOWER ENDPIN AS PER THE IMAGES (2, 3 AND 4)
- CHECK THAT THE VERTICAL TENSION TIE RODS ARE POSITIONED CORRECTLY (5)
- ATTACH THE TIE RODS TO THE BASE WITH TENSION RODS (6, 7 AND 8)



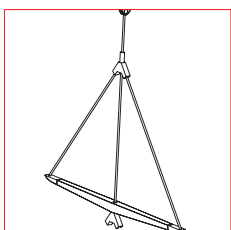
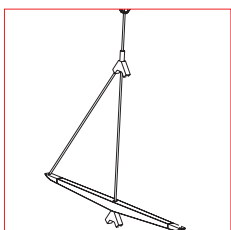
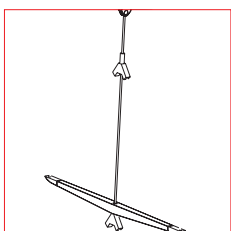
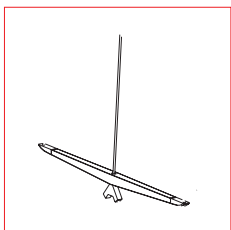
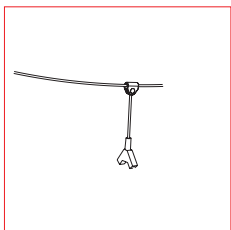
3.3 ADJUSTMENT

- ATTACH THE PLUMB-BOB TO THE CENTRE OF THE UPPER HORIZONTAL TIE ROD (1, 2)
- MARK THE CENTRE ON THE SHORT SIDE OF THE BASE (3)
- ATTACH THE PLUMB-BOB TO THE HORIZONTAL TIE ROD FORK CONNECTOR (4)
- ADJUST EVERY TIE ROD UNTIL THE PLUMB-BOB IS POSITIONED CENTRALLY (5, 6, 7, 8)



PHASE4

ASSEMBLING FIRST ROW OF SHELF SUPPORTS



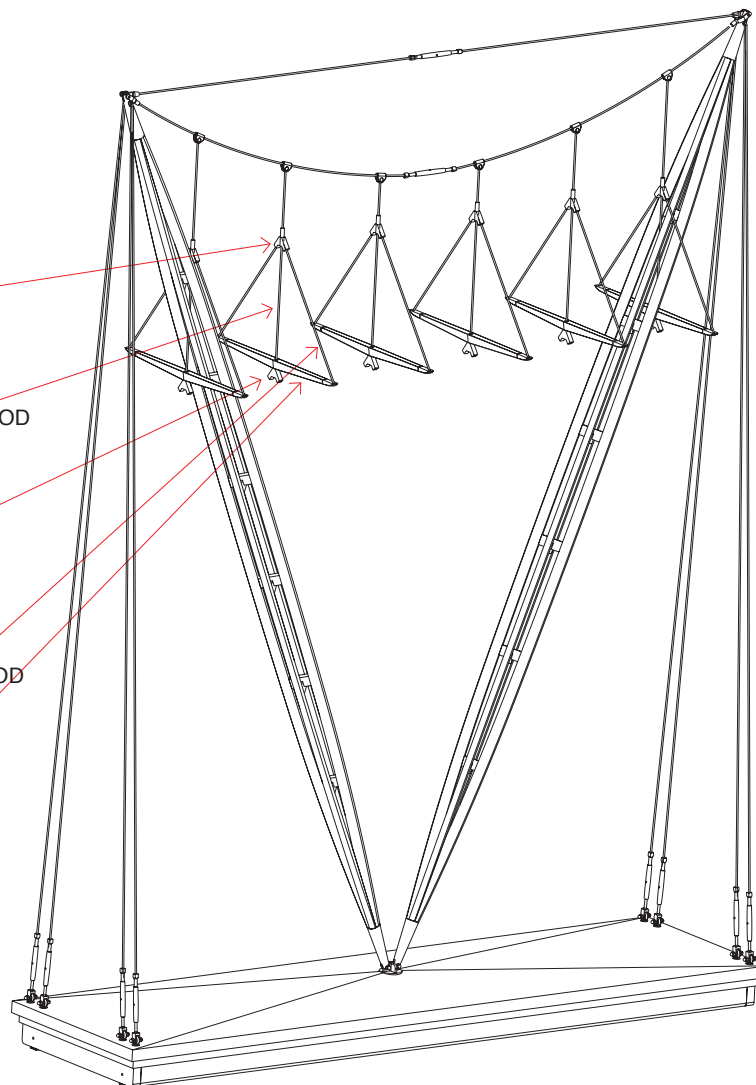
PACK 4 TRAY 4
SHELF SUPPORT
3-WAY LOCK

PACK 4 TRAY 3
CENTRAL SHELF SUPPORT ROD
FOR 36 CM COMPARTMENT

PACK 4 TRAY 4
SHELF SUPPORT
3-WAY LOCK

PACK 4 TRAY 1
LATERAL SHELF SUPPORT ROD
FOR 36 CM COMPARTMENT

PACK 4 TRAY 5
WOODEN SHELF SUPPORT



4 ASSEMBLING FIRST ROW OF SHELF SUPPORTS



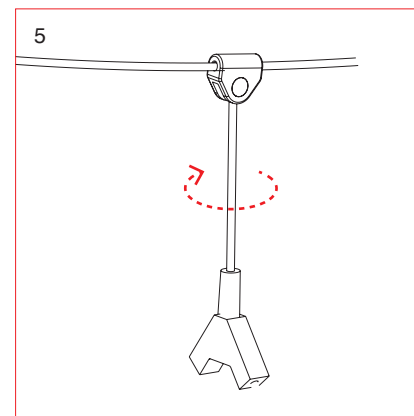
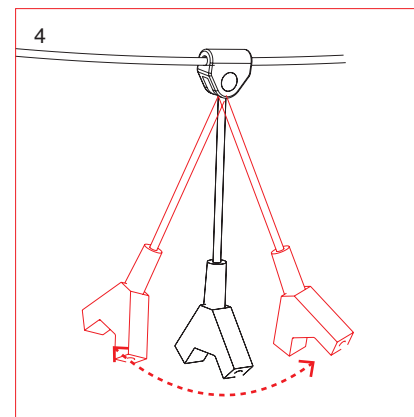
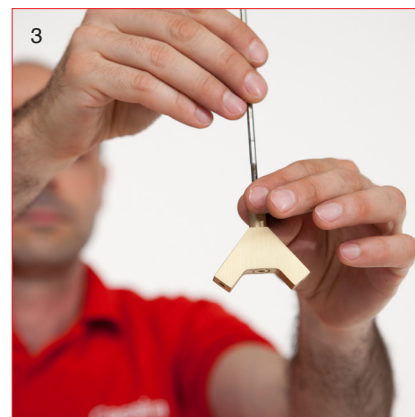
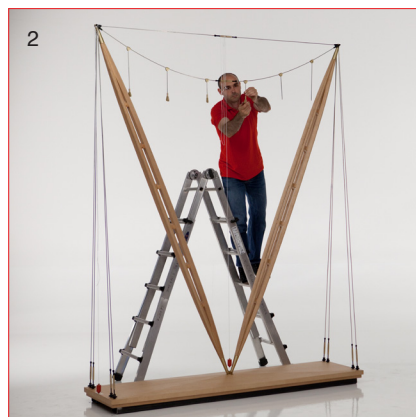
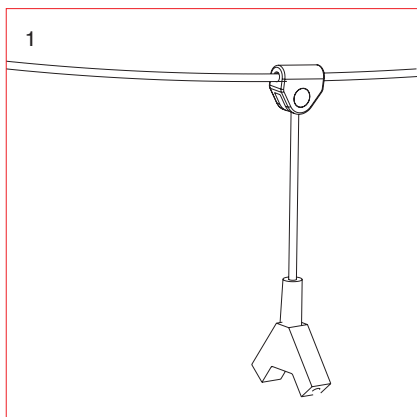
LADDER



SUCTION CUP



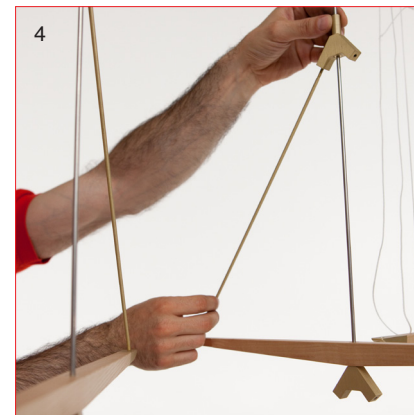
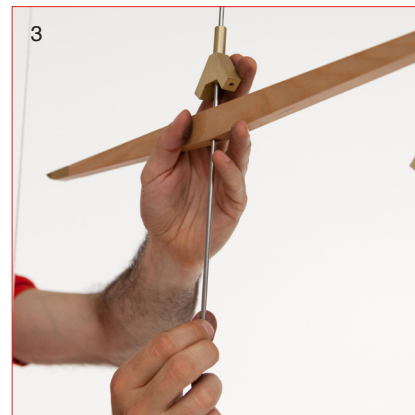
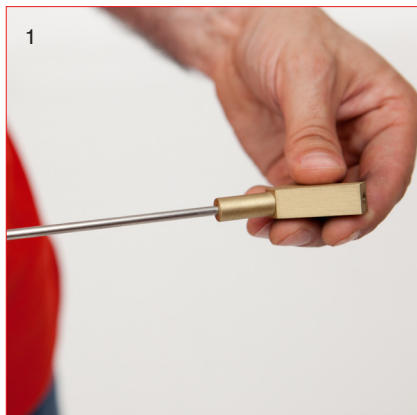
SPIRIT LEVEL



4.1 ASSEMBLING 3-WAY LOCKS (PACK 4 - TRAY 4)

- SCREW IN THE 3-WAY LOCKS ALL THE WAY HOLDING THE ROD STILL (3)
- CHECK THAT THE ROD IS FREE TO MOVE (4)
- IF IT IS BLOCKED UNSCREW THE ROD BY A QUARTER OF A TURN OR LESS FROM THE CHAIN LOCK (5)

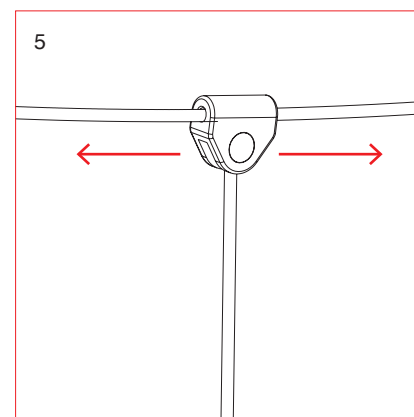
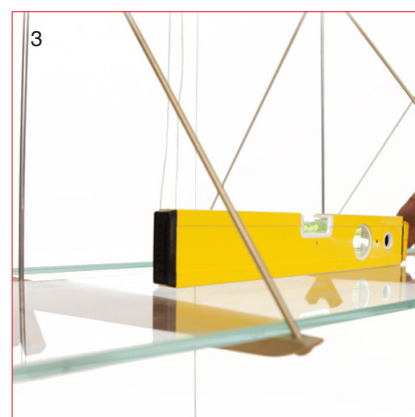
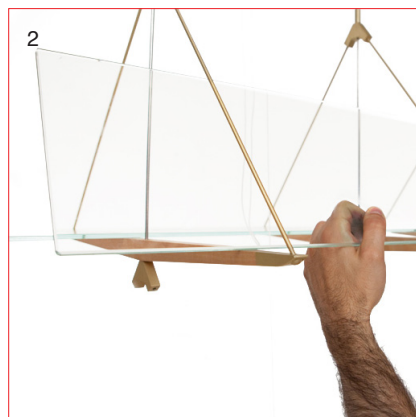
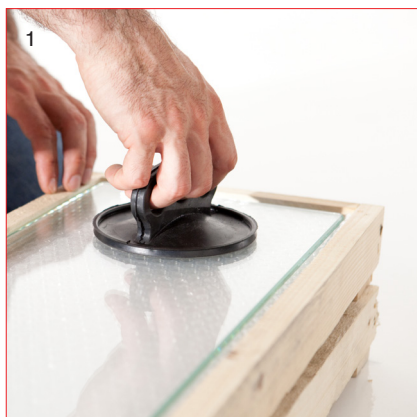




4.2 ASSEMBLING WOODEN SHELF SUPPORTS

- SCREW THE 3-WAY LOCK TO THE CENTRAL SHELF SUPPORT ROD FOR 36 CM COMPARTMENTS (1)
- INSERT THE ROD IN THE CENTRAL HOLE OF THE WOODEN SUPPORT AND SCREW ROD TO THE UPPER 3-WAY LOCK (2, 3)
- INSERT THE LATERAL 36 CM COMPARTMENT RODS IN THE WOODEN SUPPORT AND SCREW ROD TO THE UPPER 3-WAY LOCK (4)
- THE FIRST AND LAST CENTRAL SHELF SUPPORT RODS FOR 36 CM COMPARTMENTS MUST PASS THROUGH THE CENTRE OF THE VERTICAL PILLAR (5)





4.3 INSERTING SHELVES AND CHECKING SPIRIT LEVEL

- LIFT THE GLASS SHELVES WITH THE HELP OF THE SUCTION CUP (1)
- INSERT THE FRONT AND BACK SHELVES (2) AND CHECK THE SPIRIT LEVEL ON THE LONG AND SHORT SIDES (3, 4)
- IF THERE IS A CLEAR IMBALANCE OR SOME WOODEN SUPPORTS DO NOT TOUCH THE SHELF, TAKE THE CHAIN SHELF SUPPORT TIE ROD CONNECTION LOCK, LOOSEN THE SCREWS UNDERNEATH AND RUN IT ALONG THE CHAIN WIRE (5)



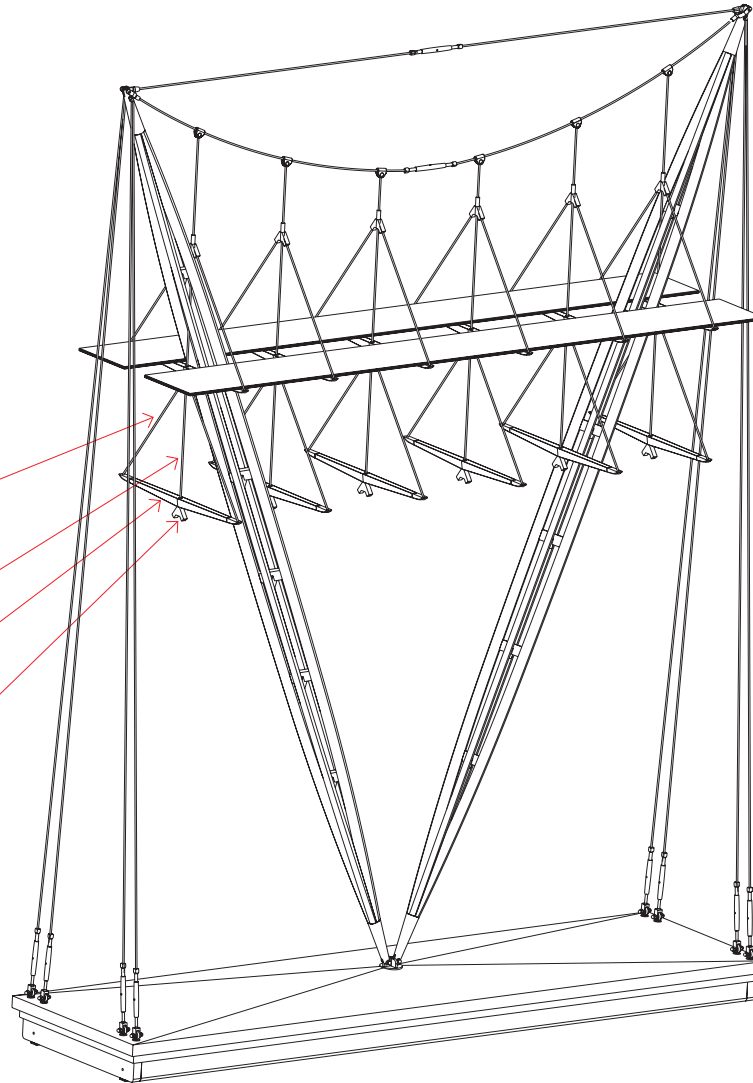
SUCTION CUP



SPIRIT LEVEL

PHASE**5**

ASSEMBLING SECOND ROW OF SHELF SUPPORTS



PACK 4 TRAY 1
LATERAL SHELF SUPPORT ROD
FOR 36 CM COMPARTMENT

PACK 4 TRAY 3
CENTRAL SHELF SUPPORT ROD
FOR 36 CM COMPARTMENT

PACK 4 TRAY 5
WOODEN SHELF SUPPORT

PACK 4 TRAY 4
SHELF SUPPORT 3-WAY LOCK

5 ASSEMBLING SECOND ROW OF SHELF SUPPORTS



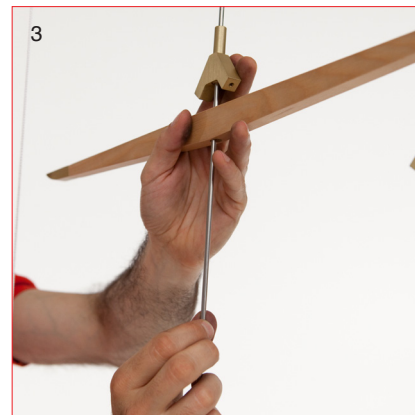
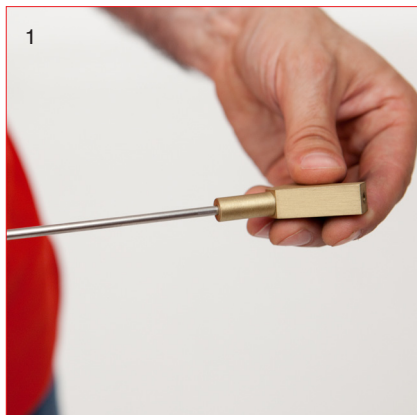
LADDER



SUCTION CUP



SPIRIT LEVEL



5.1 ASSEMBLING WOODEN SHELF SUPPORTS

- SCREW THE 3-WAY LOCK TO THE CENTRAL SHELF SUPPORT ROD FOR 36 CM COMPARTMENTS (1)
- INSERT THE ROD IN THE CENTRAL HOLE OF THE WOODEN SUPPORT AND SCREW ROD TO THE UPPER 3-WAY LOCK (2, 3)
- INSERT THE LATERAL 36 CM COMPARTMENT RODS IN THE WOODEN SUPPORT AND SCREW ROD TO THE UPPER 3-WAY LOCK (4)

PHASE6

ASSEMBLING THIRD ROW OF SHELF SUPPORTS

COMPARTMENTS

38



PACK 4 TRAY 2

LATERAL SHELF SUPPORT ROD
38 CM COMPARTMENTS

COMPARTMENTS

38



PACK 4 TRAY 6

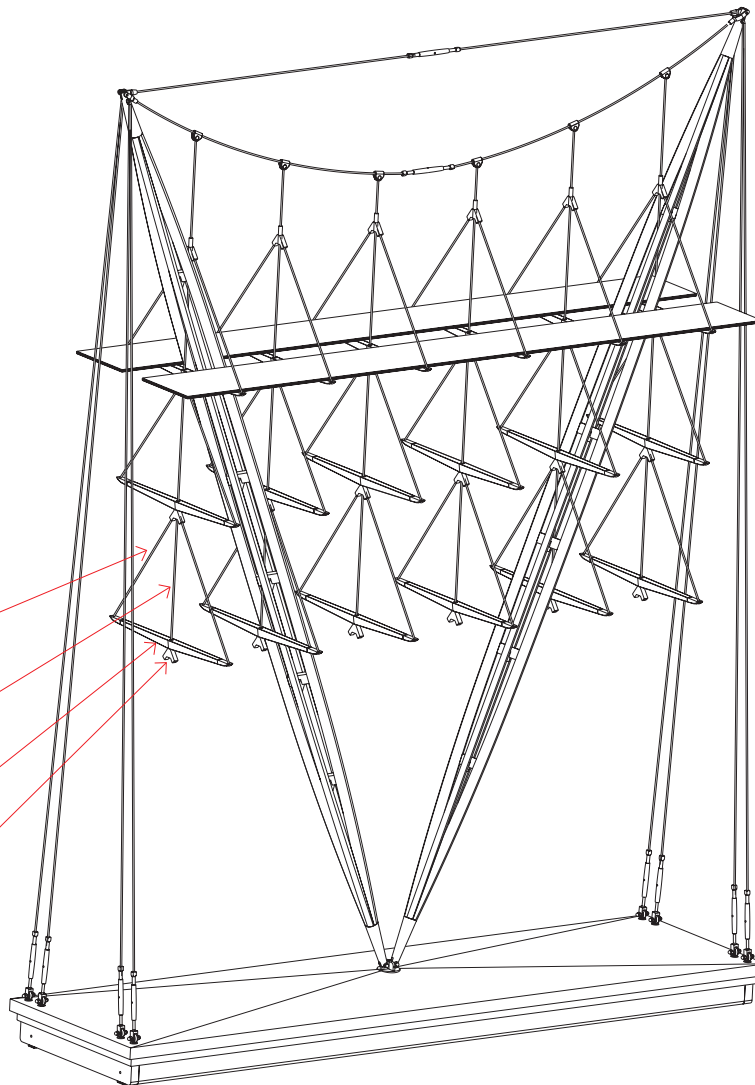
CENTRAL SHELF SUPPORT ROD
38 CM COMPARTMENTS

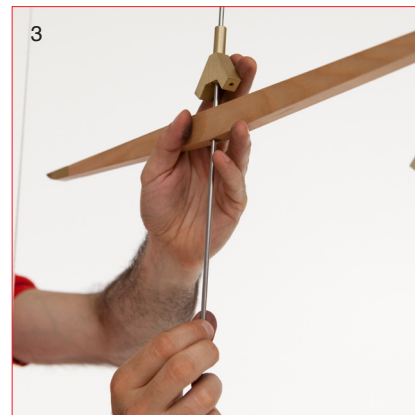
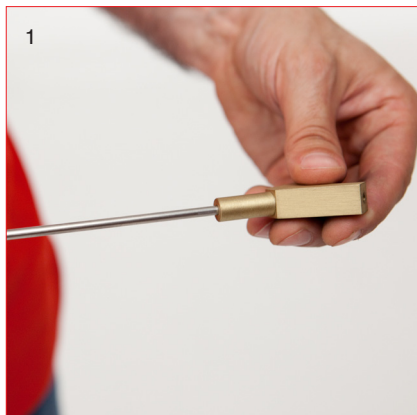
PACK 4 TRAY 5

WOODEN SHELF SUPPORT

PACK 4 TRAY 4

SHELF SUPPORT 3-WAY LOCK





6.1 ASSEMBLING WOODEN SHELF SUPPORTS

- SCREW THE 3-WAY LOCK TO THE CENTRAL SHELF SUPPORT ROD FOR 38 CM COMPARTMENTS (1)
- INSERT THE ROD IN THE CENTRAL HOLE OF THE WOODEN SUPPORT AND SCREW ROD TO THE UPPER 3-WAY LOCK (2, 3)
- INSERT THE LATERAL 38 CM COMPARTMENT RODS IN THE WOODEN SUPPORT AND SCREW ROD TO THE UPPER 3-WAY LOCK (4)
- THE SECOND AND PENULTIMATE CENTRAL SHELF SUPPORT RODS FOR 38 CM COMPARTMENTS MUST PASS THROUGH THE CENTRE OF THE VERTICAL PILLAR (5)

PHASE7

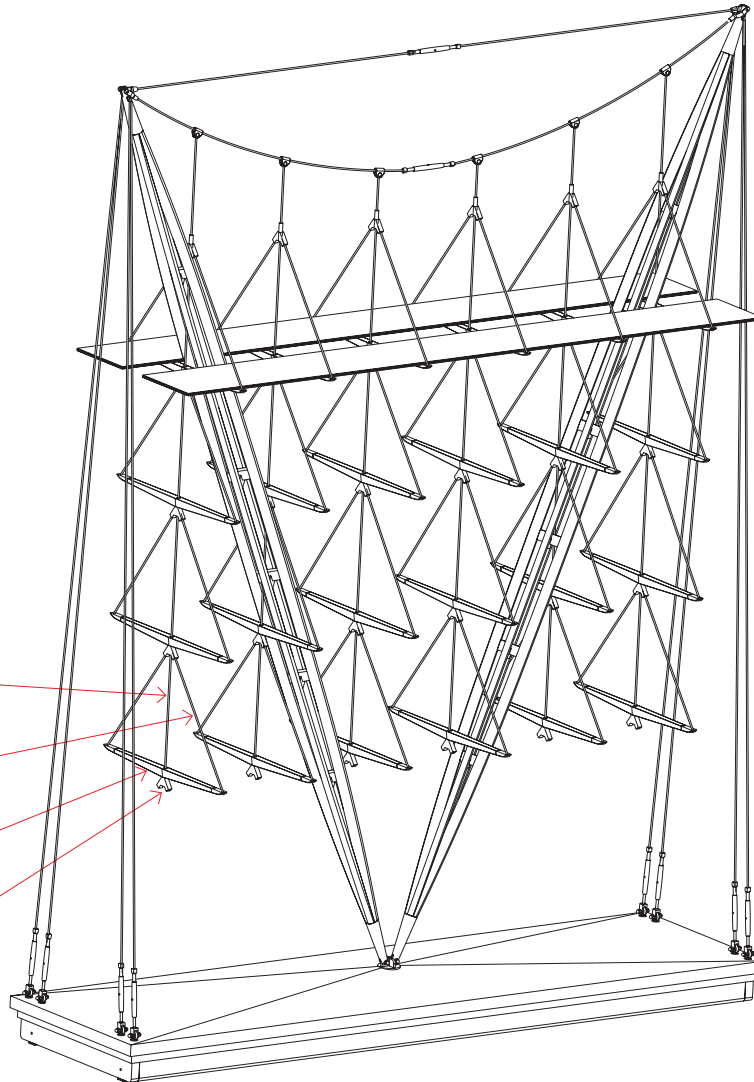
ASSEMBLING FOURTH ROW OF SHELF SUPPORTS

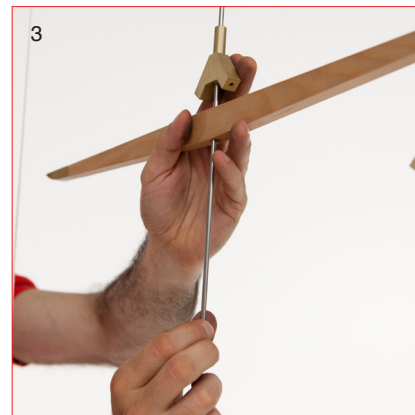
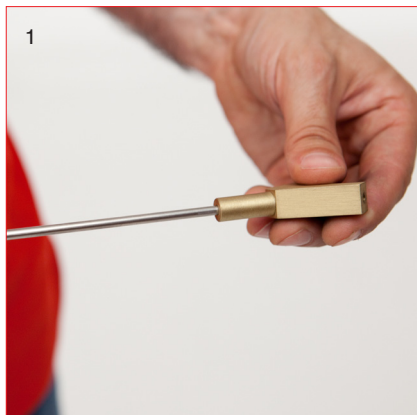
PACK 4 TRAY 3
CENTRAL SHELF SUPPORT ROD
FOR 36 CM COMPARTMENT

PACK 4 TRAY 1
LATERAL SHELF SUPPORT ROD
FOR 36 CM COMPARTMENT

PACK 4 TRAY 5
WOODEN SHELF SUPPORT

PACK 4 TRAY 4
SHELF SUPPORT 3-WAY LOCK





7.1 ASSEMBLING WOODEN SHELF SUPPORTS

- SCREW THE 3-WAY LOCK TO THE CENTRAL SHELF SUPPORT ROD FOR 36 CM COMPARTMENTS (1)
- INSERT THE ROD IN THE CENTRAL HOLE OF THE WOODEN SUPPORT AND SCREW ROD TO THE UPPER 3-WAY LOCK (2, 3)
- INSERT THE LATERAL 36 CM COMPARTMENT RODS IN THE WOODEN SUPPORT AND SCREW ROD TO THE UPPER 3-WAY LOCK (4)

PHASE8

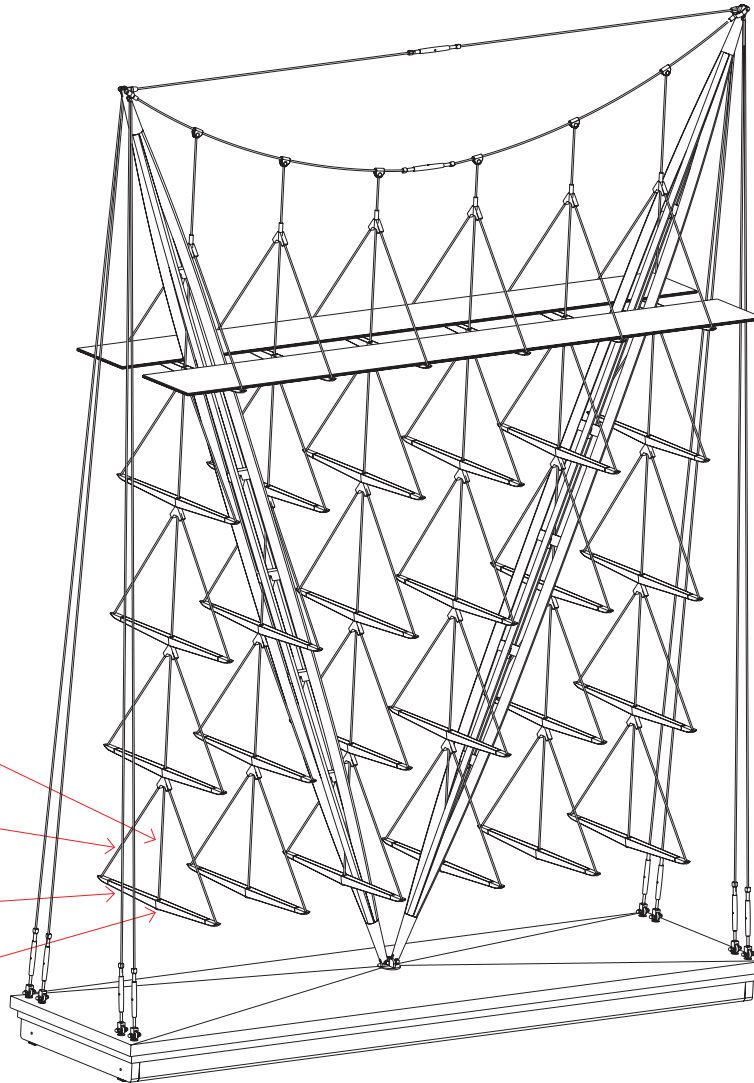
ASSEMBLING FIFTH ROW OF SHELF SUPPORTS

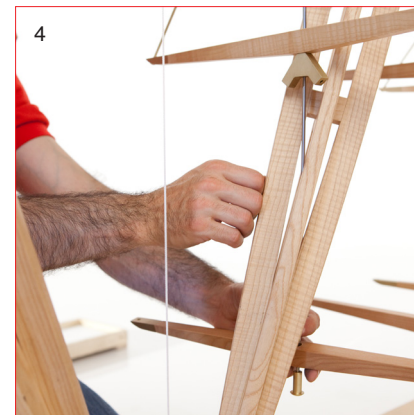
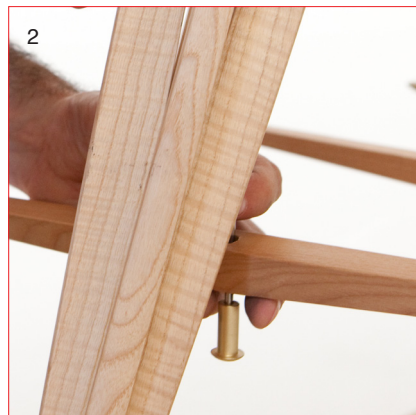
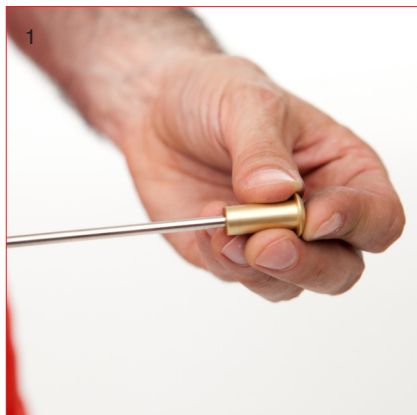
PACK 4 TRAY 3
CENTRAL SHELF SUPPORT ROD
FOR 36 CM COMPARTMENT

PACK 4 TRAY 1
LATERAL SHELF SUPPORT ROD
FOR 36 CM COMPARTMENT

PACK 4 TRAY 5
WOODEN SHELF SUPPORT

PACK 4 TRAY 6
LOCK BUSH



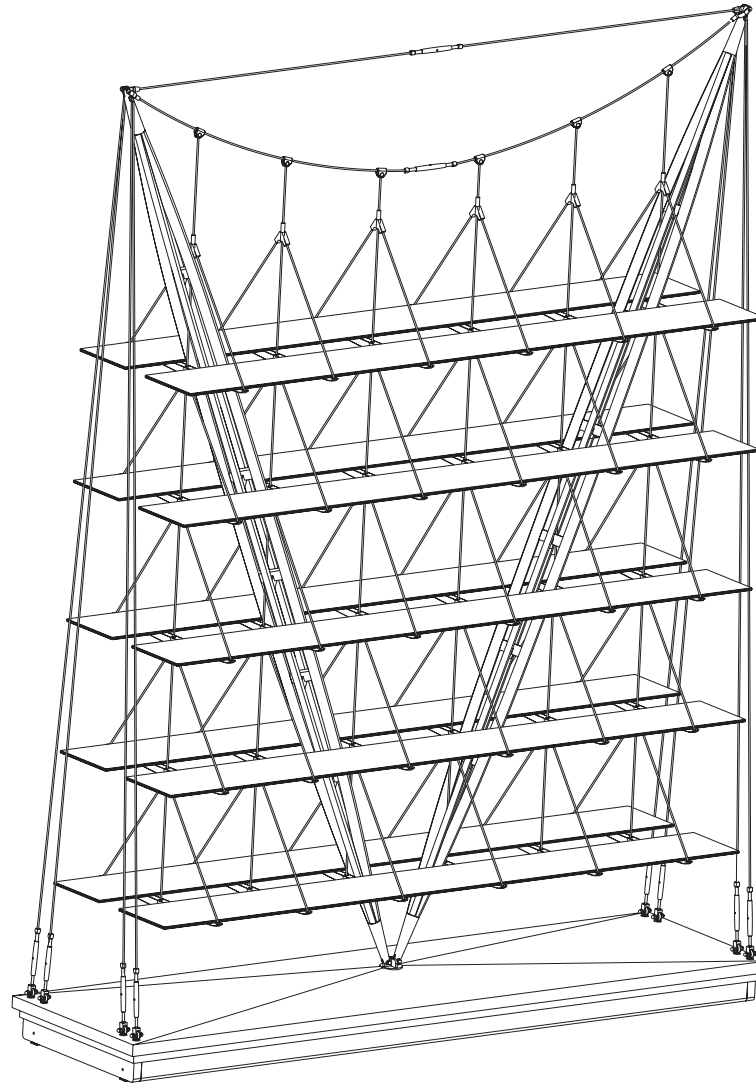


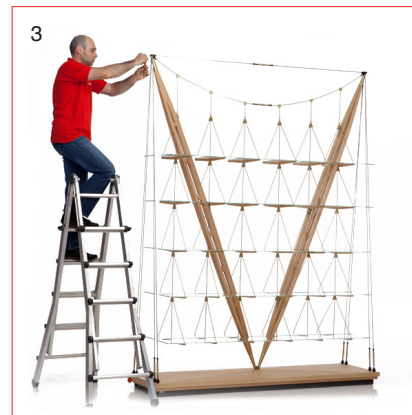
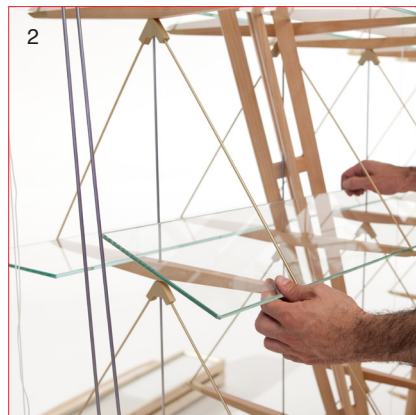
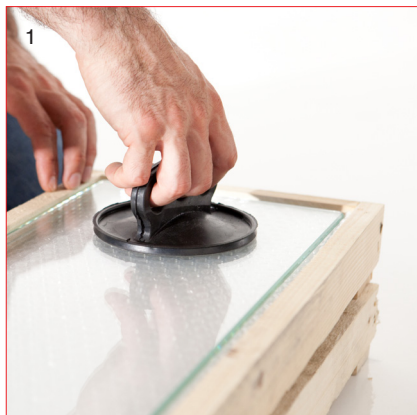
8.1 ASSEMBLING WOODEN SHELF SUPPORTS

- SCREW THE LOCK BUSH TO THE CENTRAL SHELF SUPPORT ROD FOR 36 CM COMPARTMENTS (1)
- INSERT THE ROD IN THE CENTRAL HOLE OF THE WOODEN SUPPORT AND SCREW ROD TO THE UPPER 3-WAY LOCK (2, 3)
- INSERT THE LATERAL 36 CM COMPARTMENT RODS IN THE WOODEN SUPPORT AND SCREW ROD TO THE UPPER 3-WAY LOCK (4)
- THE THIRD AND FOURTH CENTRAL SHELF SUPPORT RODS FOR 36 CM COMPARTMENTS MUST PASS THROUGH THE CENTRE OF THE VERTICAL PILLAR (5)

PHASE9

CONCLUSIONS





9.1 INSERTING SHELVES IN ROWS 2, 3, 4 AND 5

- LIFT THE GLASS SHELVES WITH THE HELP OF THE SUCTION CUP (1)
- INSERT THE FRONT AND BACK SHELVES (2)
- REMOVE THE PLUMB-BOBS (3)



SUCTION CUP

